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# Innovative Automotive Transmissions, Hybrid & Electric Drives

国际 CTi 第二届中国论坛和展会

创新汽车变速器、 混合动力和电力驱动技术



## China 中国

**25 to 27 September 2013, Shanghai** 2013年9月25日至27日, 上海金茂君悦大酒店



Program in Chinese available at 中文会议日程请参见: http://china.transmission-symposium.com

### **Plenary Speeches**



**Dr Alexander Schad**Senior Manager Powertrain
Engineering Department,
Shanghai Volkswagen, China



Pierre Lebelle Vice President in charge of R&D, PSA Peugeot Citroën, China



Peter Huang Associate Director, Greater China Powertrain Forecast, IHS Automotive China



Ulrich Plewnia
Vice President Product Development,
GETRAG Asia Pacific Transmission
Technology (Shanghai) Co., Ltd



**Tetsuya Takahashi** Corporate Vice President, Jatco Ltd, Japan



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FIAT Geely PSA Peugeot Citroën Volkswagen Afton AVL Castrol Continental Drivetrain Innovations FEV GETRAG Hoerbiger hofer Hunan SGT IAV IHS Jatco Jing-Jin Electric

Magneti Marelli Romax Schaeffler teamtechnik ZF Clausthal University Techn. Univ. of Braunschweig Tongji University



The information and contacts you need to establish and secure your place in this fast growing market! 获取您在这一快速增长的市场中建立并巩固自己的地位所不可或缺的信息及联系方式!

#### **Advisory Board**

## Transmission and drive systems in China — remarkable growth and diversity of solutions

In no other market is the urgency to reduce environmental pollution and mineral oil dependency — with the aid of efficient drive systems — greater than in China. It is the world's biggest automobile market, and has an expected annual growth rate of 8% over the next years. The government's twin goals — making China the global leader in alternative drive systems, and the leading market for electric mobility — are therefore a logical step, and one that will have a tremendous impact on development. With regard to the introduction of electric vehicles, a "new realism" has now arrived in China, just as it has in other markets.

The primary aim will involve introducing potential customers to electric mobility with the aid of "plug-in hybrids" and incentives for buyers. In parallel to this, there are three other important goals: to improve charging infrastructures, make batteries more cost efficient and extend cruising ranges. These development trends were approved at the Shanghai Automobile Exhibition this year: In addition to improvements to conventional drive systems, the development and series production of hybrid and electric drive systems are accelerating at breathtaking speed. The program of our Symposium takes this trend into account with numerous technical presentations.

Transmissions have become increasingly important due to the electrification of drive trains. New active transmissions with integrated electric motors for electric and hybrid drives are taking over more controlling tasks, and have become a "key aggregate" of efficient drive systems. In every market, various transmission concepts such as DCT, AT, CVT and AMT are competing intensively in terms of significant vehicle characteristics such as comfort, efficiency, dynamics, drivability and cost. Manual transmissions-, or MTs, dominate in many markets — including China. But there is also a steady, ongoing demand for cost-effective automatic transmissions.

For all drive train engineers, developing practical, custom-made solutions which meet market expectations while taking diversity, complexity and cost into account is both a challenge and a necessity. Here are some of the questions we will be focusing on at our 2nd Symposium:

- What potential can be provided by using new transmission concepts, drive train topologies and components to increase comfort, driving pleasure and safety, and to reduce fuel and energy consumption?
- Which transmission and drive concepts, operating strategies and production technologies are appropriate for which user scenarios and markets?
- What are the tools for efficient transmission and power train development?

Taking these questions as our starting point, we will focus on the overall development of vehicle drive systems and transmissions, present the latest technologies, and take a glimpse into the future.

The successful Introductory Day will take place ahead of the main Symposium. The aim is to give career changers and newcomers interdisciplinary knowledge, and to acquaint them with the theory and practice of conventional and electrical drives and transmissions.

The panel discussion will be dedicated to current topics of transmissions and drive system electrification, against the background of the environment and energy discussion, as well as the new transmission and drive concepts for different markets.

Our 2nd Symposium offers a full program with high-ranking experts in the plenum, around 30 presentations in two parallel sessions, the panel discussion and the combined Transmission Expo. Once again, it will provide an important forum for international transmission and drive experts to exchange options and experience.

I look forward to meeting you in Shanghai.

Kind regards

Seit Vicitar





#### Chairman

#### Prof. Dr Ferit Küçükay

Director of the Institute of Automotive Engineering Technical University Braunschweig

#### **Prof. Huiyan Chen**

Professor at the College of Mechanical and Vehicle Engineering Beijing Institute of Technology

#### **Dr Yong Chen**

Chief Engineer & Vice President Geely Automotive Research Institute

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Director LuK China Sales & Business Development Schaeffler Group Greater China

#### **Prof. Dr Xiangyang Xu**

Deputy Dean of School of Transportation Science & Engineering, Director of SimulationX, Training Center (BUAA), Beihang University

#### **Prof. Dr Tong Zhang**

Director, National Fuel Cell Vehicle and Powertrain System, Engineering Center, Clean Energy Automotive Engineering Center, Tongji University

#### Wei Zhang

General Manager Beijing Gear Co., Ltd.

#### Your CTI Contacts

#### Introductory Day 25 September 2013



#### **Project Management Transmission Symposium**



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#### **Objective**

Newcomers and beginners will get an overview on the basics of conventional, hybrid and electric drives during the introductory day. Based on road resistances and the characteristics of modern propulsion systems, the need for transmissions as torque and speed converting units will become obvious. In the session 'design layouts', different transmission concepts will be discussed. The last session will be focusing on drive train management and the resulting challenges regarding drivability and efficiency.

#### **About the instructors**

The introductory day will be held by the Institute of Automotive Engineering (IAE), Technical University Braunschweig, Germany. The IAE under the direction of Prof. Dr Ferit Küçükay has excellent experience in all relevant areas of automotive research and development. It is the leading institute in Germany for automotive transmission development and research. With its close contact to the automotive and supplier industry, technical service providers, inspection authorities and public research institutions as well as national and international interdisciplinary working methods it is highly experienced in solving complex problems and ensuring up-to-date seminars. The IAE holds this introductory day regularly also as an integral part of the European CTI Transmission Symposium in Berlin (Germany).

- 9.00 Reception and handout of the proceedings
- 9.30 Welcome address by CTI and Prof. Dr Ferit Kücükay

#### 9.45 Automotive drive concepts

- Drive characteristics and driving resistances, basics of longitudinal dynamics
- Background and function of starting devices, transmissions, hybrid and electric drives
- Design and function of
  - conventional drive concepts
  - serial, parallel and power-split hybrid drives
  - electric drives
- Market and development trends

#### 11.15 Coffee break

#### 11.45 **Design layouts**

- Starting devices clutch, dual-mass flywheel, torque converter
- Transmission concepts (1):
  - Manual transmission (MT) two and multiple-shaft transmission for front-wheel and standard drive

#### 1.00 Lunch

#### 2.00 Design layouts and drive train management

- Transmission concepts (2):
  - $\blacksquare$  Automated manual transmission (AMT) "add on" and integrated solutions
  - Dual-clutch transmission (DCT) —
    in production, application, introduced prototypes
  - Automatic transmission (AT)
    - different gear set arrangements, examples of application
  - Continuously variable transmission (CVT) layout, chains and belts, driveability
- All-wheel drives

#### 3.15 Coffee break

#### 3.45 Drive train management

- Drive train management and operating strategy
- Control shifting characteristics, applications
- Interfaces to engine, body, chassis
- 5.00 End of the Introductory Day



#### **Plenary Speeches**

#### Chairman

Prof. Dr Ferit Küçükay, Director of the Institute of Automotive Engineering, Technical University Braunschweig, Germany

8.30 Reception and hand out of the proceedings, opening of the Transmission Expo

9.00 Welcome address by CTI and the chairman

#### 9.15-9.40 Challenges and approaches for electrified drive systems

- Electrification the road to sustainable mobility
- Plug-in-hybrids the introduction to electromobility
- Requirements on future transmission systems

Dr Alexander Schad, Senior Manager Powertrain Engineering Department, Shanghai Volkswagen, China

#### 9.45-10.10 PSA policy for new energy and low fuel consumption technologies in Asia

- Field of constraint and customer target
- The technologies available addressing customer expectations and legal requests
- Potential innovative solutions

Pierre Lebelle, Vice President in charge of R&D, PSA Peugeot Citroën, China

#### 10.15-10.40 Opportunity for advanced transmission in China

- Driving force for advanced transmissions
- What is different in China?
- How to face it?

Peter Huang, Associate Director,

Greater China Powertrain Forecast, IHS Automotive China

10.45-11.30 Coffee break and visit to the Transmission Expo





#### **Parallel Sessions**

#### **Session A**

#### **Transmission Concepts**

#### A1 11.30-11.55

## 6DCT150 — The new efficient, lightweight dual clutch transmission in the PowerShift family

- Markets, requirements, strategies for drive trains
- Cooperation between local and foreign companies
- High efficient dual-clutch-transmission concepts for passenger cars
- Mechatronics, electro-hydraulics, actuators and sensors

**Dr Carsten Bünder,** Senior Manager Product Engineering Automatic Transmissions, GETRAG, Germany

#### A2 12.00-12.25

## Development of the new C725 7-speed dual dry clutch transmission for FWD passenger vehicles

- Dual dry clutch transmission
- Electro-hydraulic mechatronic actuation system
- Transmission rightsizing and weight reduction
- System integration

Alessandro Bordoni, Chief Engineer,

FIAT — EMEA Powertrain Engineering, Italy

#### **Session B**

## HEV & EV Drive Concepts — Components — Layout — Transmissions

#### **B1** 11.30-11.55

#### The modular hybrid transmission kit

- Hybrid drive and electrification
- Full hybrid systems in modern drivelines
- Plug-in hybrids, next step into the future?

**Dr Harald Massmann,** Vice President Head of Region Asia/Pacific, ZF (China) Investment Co., Ltd. China

#### **B2** 12.00-12.25

#### Electromechanical flywheel KERS system for mainstream applications

- Low-cost e-axle technology for EV and hybrid
- Powersplit: combination of electrical and kinetical energy
- Flywheel: power output boost of electrical drive system by factor 5

Dr Bas Vroemen, Vice President,

Drivetrain Innovations B. V., The Netherlands



12.30 - 2.00

Lunch and visit to the Transmission Expo

#### 1.30-1.55 Extra speech during lunch break

#### AMT in the industrial development of the spring in China

- Review of AMT development and industrial engineering in China in the past almost 30 years
- Development and application of SGT AMT
- Manufacture engineering of SGT AMT

Dr Yingjun Wei, General Manager/Director,

Hunan Sino-German Automobile Automatic Transmission Co., Ltd. China

#### A3 2.00-2.25

#### The MY13 GEN4 AMT technology

- AMT technology development history and road map
- The MY13 Gen4 AMT technology
- How will MY13 Gen4 FAMT technology adapt to Chinas market?
   Giuseppe Medico, R&D manager, Magneti Marelli S.p.A., Italy

#### A4 2.30-2.55

#### **Future automatic transmission requirements**

- Future engine development trends
- Launch performance & fuel economy
- FEV's solutions for future transmissions

**Dr Stefan Kirschstein,** Manager Transmission Development, FEV GmbH, Germany

3.00 Coffee break and visit to the Transmission Expo

#### A5 3.40-4.05

## The automobile 6-speed manual transmission development practice at an Chinese OEM

- Development strategy for 6-speed manual transmission
- Development model simulation analysis research
- NVH development research
- Shifting comfort development research

Dr Yong Chen, Vice President, Geely Automobile Research Institute, China

#### A6 4.10-4.35

## Some thoughts on how to increase sales of automatic transmissions at Chinese OEMs within the booming Chinese automotive market

- The need to inform consumers about AT technology and communicate on their benefits
- How to encourage dealers to sell more AT as an option for final buyers
- Finding a conducive pricing of the automatic transmission for selling more ATs

Chloe Pringalle, Communication and Marketing Manager,

Business Unit Transmission Asia, Continental Automotive Asia Pacific Co., Ltd. Shanghai



#### B3 2.00-2.25

#### China P2 hvbrid system

- China market requirements for hybrid vehicles
- Most suitable hybrid concept for China
- P2 hybrid specifications and achievement for Chinese applications
- Modular design of Schaeffler P2 hybrid system.

Dr Mingkui Niu, Director eMobility China, Schaeffler Holding (China) Co., Ltd.

#### **B4** 2.30-2.55

#### Hybrid operation strategy of a new axle-split hybrid

- Systematic layout process for hybrid electric vehicles
- Numerical optimisation methods for determination of an optimal operation strategy
- Derivation of a rule-based operation strategy for online applications

**Dr Michael Stapelbroek,** Team Leader Vehicle Electronics & E-Mobility, FEV GmbH, Germany

3.00 Coffee break and visit to the Transmission Expo

#### **B5** 3.40-4.05

## Analysis and optimisation of a magnetic power-split transmission for a hybrid electric vehicle

- Use of advanced tools to evaluate a new transmission technology
- System-level analysis of a novel hybrid transmission concept
- Holistic optimisation and sensitivity analysis of a new hybrid driveline concept

**Dr Zhiwei Zhang,** Deputy General Manager (China), Romax Technology Limited, China

#### **B6** 4.10-4.35

#### Concept development of electric vehicles with range-extender

- Diversity of REs and E-REVs
- Topological concept development of energy managements
- Object-oriented optimisation of energy management strategy

**Dr Ke Song,** Lecturer, Clean Energy Automotive Engineering Center, School of Automotive Studies, Tongji University, China



4.40 Short break and change to plenum

4.50 Panel discussion

5.45 End of day one

5.45-8.00 Evening Event





#### **Plenary Speeches**

Chairman: Prof. Dr Ferit Küçükay

8.30 Reception and opening of the Transmission Expo

9.00 Opening of day 2 by the chairman

9.10-9.35 Plenary Speech

tbd

9.40-10.05 Development of real world drive cycles

Data acquisition

Vehicle, equipment, cities,Method of capture

Simulation

Load cycles = Event frequencies

Specifications for DVP&R

Function based designFront loading methods

Correlation with real world data

Alignment to existing database

Ulrich Plewnia, Vice President Product Development, GETRAG Asia Pacific Transmission Technology (Shanghai) Co., Ltd, China



10.10-10.35 Hybridized CVT as innovative 2-pedal transmissions

- Future of electrification and hybridization on transmissions
- Technical evolution on Jatco's CVT line up as the 1st stage for conventional fields
- Introduction of hybrid version (CVT8 hybrid) as the 2nd stage for an electrification of power source

Tetsuya Takahashi, Corporate Vice President, Jatco Ltd, Japan

10.40-11.20 Coffee break and visit to the Transmission Expo

#### **Parallel Sessions**

#### Session C

#### Simulation — Development Tools — Function Development — Testing

#### C1 11.20-11.45

Efficient and robust software development for double clutch transmissions for the Chinese market

- DCT control software development for serial production
- System simulation
   Software testing
   Vehicle calibration

Markus Schnabler, Head of Function and Software Development and Dr Thomas Hackl, CTO, hofer forschungs- und entwicklungs GmbH, Austria

C2 11.50-12.15

Automated testing and calibration of hybrid powertrain vehicles to achieve real-life coverage

- Hybrid testing on powertrain test bed
- Hybrid system analysis and test definition
- Hybrid calibration to meet vehicle targets
- Test automation to achieve real-life test coverage

**Thomas Reinhold Weck,** Manager EE & Transmission Integration, AVL List GmbH. Austria

C3 12.20-12.45

Multiple gear dog clutch transmission control by means of simulation and the use of special control algorithms

Low space requirements and weight
 Lower production costs compared to similar systems
 High efficiency
 Low drag torque

Martin Kern, Function and Software Development, hofer forschungs- und entwicklungs GmbH, Germany

#### Session D

#### **Transmission Components**

#### D1 11.20-11.45

Challenges and approaches in adaptation of friction clutches

- Clutch control
- Adaptation methods
- Classification

Thorsten Arndt, Research Assistant, Clausthal University of Technology and Roland Serway, Head of Department SW & Algorithm Development, Transmission- and Hybridsystems, IAV GmbH, Germany

#### D2 11.50-12.15

Automatic transmission stop/start dynamic bistable latch

- Automatic transmission stop/start
- Dynamic bistable latching element
- Development process
- Virtual dynamic process performance simulation

Zhang AnPing, Product Manager, Schaeffler China

#### D3 12.20-12.45

#### **Revolution for synchronizers of compact gearboxes**

- New, revolutional principle of synchronizer
- Compact and cost effective synchronizer systems for MTs
- Improvement of efficiency and NVH

Ottmar Back, Head of Product Management, HOERBIGER Antriebstechnik GmbH, Germany



12.50-2.20

Lunch and visit to the Transmission Expo

#### 1.50-2.15 Extra speech during lunch break

#### Transmission testing from R&D to mass production

- R&D test stand for transmission
- Pre-production test stand for transmissions
- End of line test stand for transmissions
- Test field (complete test area) for transmissions

Dr Linaxiana Xv. CEO. teamtechnik China

#### C4 2.20-2.45

#### Development of start-off slip control and torque converter

 An enhanced start-off slip control function and a compatible torque converter were newly developed and adopted for the Jatco CVT8 series to meet heightened market needs for improved fuel economy

Masatsugu Endou, Assistant Manager, Jatco Ltd, Japan

#### C5 2.50-3.15

#### Efficient software development for transmission using a variation of tools

- Optimised software development environment & software validation
- Calibration assessment & feedback into software functionality/calibration updates
- Fleet evaluation tool box

Michael Gallion, Department Manager Software & Controls, AVL Powertrain, UK

#### **C6** 3.20 - 3.45

#### Optimisation of launch dynamics and comfort with AT, DCT, AMT

- Engine dynamics and powertrain modelling
- Evaluation of launch comfort and performance
- Optimisation

Artur Plötner and Andreas Jordan, Scientific Assistants,

Technical University Braunschweig, Germany

#### 12.50-2.20

Lunch and visit to the Transmission Expo

#### 1.50-2.15 Extra speech during lunch break

#### Targeted transmission fluid property design for improved fuel economy

- Fuel economy
- Automatic transmission fluid (ATF)
- CO<sub>2</sub> emission reduction
- Fluid property design

Dr Joseph B. Carroll, Senior R&D Scientist, Afton Chemical Corporation, USA

#### D4 2.20-2.45

## Torque converter damper solutions for commercial hybrid and power take off applications

- Commercial automatic transmissions challenges
- Torque converter damper optimised solutions
- Hybrid application
- Power take off application

Michael Poehler, Program Manager, Schaeffler China

#### D5 2.50-3.15

## Impact of inverter capability on motor parameters and electric propulsion system performance

- Motor performance to meet powertrain requirements
- E-drive ampere-volts to meet motor specifications
- Systematic optimisation between e-motor and e-drive

Dr William Cai, CTO, Jing-Jin Electric, China

#### D6 3.20-3.45

#### Co-engineering: Tailored lubricants to maximize transmission efficiency

- Systematic lubricant approach to enable maximum fuel economy for the drivetrain
- Novel lubricant formulation
- Transmission and axle fluid design
- Lubricant fuel economy potential in Chinese OEM applications

**Dr Matthias Donner,** A&P Driveline Capability Manager,

Castrol China Technology Centre, China

3.50	Short break & change to plenum
4.10-4.35	Plenary Speech

tbd

4.40-5.00 Summary of the Symposium 5.00 End of the Symposium



#### 2nd CTI Symposium China goes green





#### CO<sub>2</sub>-compensation

CO<sub>2</sub>-compensation describes a compensation mechanism that aims to compensate the emission of greenhouse gases with the creation and support of international climate protection projects. The 2nd CTI Symposium China supports the Fujian wind farm north of Hong Kong which contributes to realize the development plan to generate environmental friendly electricity by using the prevailing strong and stable wind. Thanks to this project, 23,000 tonnes of CO<sub>2</sub>-emissions, which contributes to a significant improvement of the air quality. This Gold Standard Project comply with the stringent specifications of the Climate Protection Secretariat of the United Nations (UNFCCC) and offers further environmental and social advantages.

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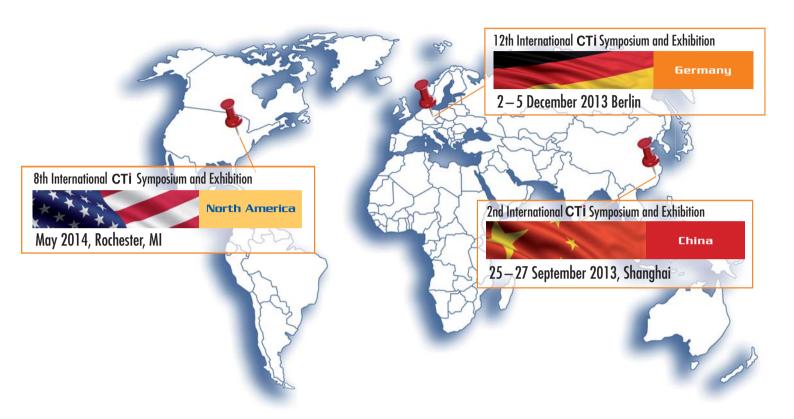
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