Home Of The World's International Transmission & Drive Community



Germany

8-11 December 2014, Berlin

- 1,800 Delegates Worldwide in 2013 The Largest TM & Drive Event Series
- **120** Exhibitors @ the Transmission Expo in Berlin
- **35%** International Participants
- >20 Nationalities Meet @ CTI in Berlin

# **Experts in the Plenum**











Panel discussion How will the future drive system look like?



 Bernhard Mattes

 Chairman
 Ford-Werke GmbH

 Prof. Helmut List

 Chairman and CEO
 AVL List GmbH

 Prof. Dr Herbert Kohler

 Vice President Group Research and Sustainability and

 Chief Environmental Officer
 Daimler AG

 Uwe Wagner

 Senior Vice President R&D Automotive

 Member of the Management Board Automotive

 Schaeffler Technologies GmbH & Co. KG

 Terry Nakatsuka

 CEO
 Jatco Ltd.

Dr Klaus Badenhausen Vice President | Head of Chery Technical Center Shanghai | Chery Automobile Co., Ltd. Prof. Dr Stefan Pischinger Director of the Institute for Combustion Engines | RWTH Aachen University | President and Chief Executive Officer | FEV GmbH Prof. Dr Jens Hadler

General Manager | Automobil-Prüftechnik Landau GmbH Dr Robert Plank Chairman of the Board/CEO |

TÜV NORD Mobilität GmbH & Co. KG

Enrico Sedoni Vice President Driveline Component Product Line CNH Industrial



Chairman of the CTI Symposium: Prof. Dr Ferit Küçükay Director | Institute of Automotive Engineering | Technical University of Braunschweig



German programme available at www.transmission-symposium.com

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#### Chairman:

Prof. Dr Ferit Küçükay Director of the Institute of Automotive Engineering, Technische Universität Braunschweig

o. Prof. Dr Dr h. c. Albert Albers Director of the Institute of Product Engineering Karlsruhe Institute of Technology (KIT)

**Georg Bednarek** Global Chief Engineer and Program Manager Automatic Transmission Adam Opel AG

Gerd Bofinger General Manager Transmission Development Dr. Ing. h. c. F. Porsche AG

Bernd Eckl Executive Vice President Sales, Marketing and Business Development GETRAG Corporate Group

Wolfgang Eng Senior Vice President Product Management Division Commercial Vehicles Voith Turbo GmbH & Co. KG

Dr Hartmut Faust Senior Vice President R&D Transmission Systems LuK GmbH & Co. KG

Dr Robert Fischer Executive Vice President Engineering and Technology Powertrain Systems AVL List GmbH

**Prof. Dr Weimin Gao** Chief Engineer Beijing Automotive Industrial Corporation (BAIC)

Jürgen Grimm Head of Powertrain Engineering Hyundai Motor Europe Technical Center GmbH

Pascal Hervet Transmission Systems R&D Director VALEO Powertrain Systems

**Christoph Kirsch** Executive Vice President Production, Quality, Plants, Gasoline Systems Robert Bosch GmbH

Anke Kleinschmit Director Transmission & Drivetrain Passenger Car Daimler AG

Dr Manfred Klüting Vice President Design Transmissions, 4-Wheel-Drive BMW Group

Akio Kondo President Jatco France SAS

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Dr Wolf-Ekkehard Krieg

Jan Gang Lu Chief Engineer, Technology Center Beijing Automotive Industrial Corporation (BAIC)

Berthold Martin Senior Manager Advanced Transmission Engineerin Fiat Chrysler Automobiles (FCA) Keith Michael Group Chief Engineer Powertrain TATA Motors European Technical Centre

Dr Karsten Michels Vice President Research and Development Businessunit Inside e-Car Siemens AG

**Rolf Najork** COO Heraeus Holding GmbH

Dr Harald Naunheimer Vice President Corporate R&D ZF Friedrichshafen AG

Prof. Dr Stephan Rinderknecht Director of the Institute for Mechatronical Systems in Mechanical Engineering Technische Universität Darmstadt

Michael Schäfer Head of Transmission Development Volkswagen AG

Ralf Schmid Vice President Research & Development Business Unit Hybrid Electric Vehicle Continental AG

**Takashi Shibayama** Fellow Jatco Ltd.

**Prof. Dr Peter Tenberge** Director of the Institute for Industry and Vehicle Drive Trains Department of Mechanical Engineering, Ruhr-Universität Bochum

**Dr Constantinos Vafidis** Powertrain R&T, Transmissions Fiat-Chrysler EMEA Region

Prof. Dr Burghard Voß Senior Vice President, Transmission and Hybrid Systems IAV GmbH

Carsten Weber Manager, Engine & Powertrain Systems Research & Advanced Engineering Ford Motor Company

Georg Weiberg Automotive Consulting

Prof. Dr Xiangyang Xu Deputy Dean of School of Transportation Science & Engineering, Director of SimulationX Training Center (BUAA) Beihang University (BUAA)

**Honorary member:** 

Dr Wolfgang Reik Automotive Consulting

# **13th CTI Symposium focusing on the diversity of concepts**

In the automotive age of globalisation, individualisation, interconnection and efficiency, the competition for the "best" transmission and drive concept has taken on a whole new dimension due to electrification and functional complexity of the drive train.

Drive train and transmission have to be integrated in the overall vehicle concept and interconnected with vehicle, driving environment and driver in such a way that maximises efficiency, comfort and safety. In addition, they have to be cost-efficient, light and compact and, of course, offer advantages in terms of segment and market. Above all, they have to help to meet the tighter CO<sub>2</sub> standards in the near future. Therefore, it is no big surprise that the variety of proposed transmission and drive concepts has shot up. A consolidation is not in sight.

The statutory driving cycles determine energy consumption and CO<sub>2</sub> emissions and, therefore, the costs of the drive concept since electrification is required to meet the future emission standards.

Different concepts at different costs according to need are available: mild hybrids, e.g. with 48V, full hybrids, plug-in hybrids or EVs with or without range extender. Thus, it is more than understandable that the development engineers increasingly focus on the new WLTP (Worldwide Harmonised Light Duty Test Procedure), although the legal constraints are not yet clarified. This particularly applies for the conversion of  $CO_2$  emissions standards from NEDC to WLTP.

Traditionally, the Transmission Symposium covers all important innovations and progress in the field of transmissions, drive trains, components and development methods as well as market-specific requirements and global prospects. This year, we will not only focus on a variety of new **transmission, EV and hybrid drive concepts**, but also on **component-related topics**, which help to optimise the complete drive system:

- · Starting and shift elements: how can comfort, dynamics and efficiency be increased?
- NVH and functional safety
- Optimised bearings, lubrication and actuation as needed for better transmission efficiency
- Driveability: Can CVTs enter the European market?
- · Optimal dynamics, comfort and efficiency achieved by shifting at the right time
- · Impact of the WLTP on transmission and drive train development
- What energy density will batteries have in five or ten years, and what will they cost? What will the infrastructure look like?
- · Operating strategy and consumption optimisation based on telematics and new transmission concepts for commercial vehicles

The "CTI Young Drive Experts Award" for outstanding student papers and theses in the field of transmission and drive train development is again of special importance this year, true to the motto "the future requires young development engineers".

The new, more extensive conference programme takes account of the above mentioned variety of topics: **105 presentations** – plenary presentations, **16 parallel sessions** and **"technology platforms"** – and a **panel discussion.** 

The Transmission Expo, our "technology market for innovations at your fingertips" with 120 exhibitors this year, has also grown.

Together with the **Introductory Day for Newcomers** in advance of the main programme and the annual **CTI Test Drive** to experience new developments and advancements after the main conference days, the 13th CTI Symposium in Berlin is again an important forum for international transmission and drive experts to exchange opinions and experience and provides a valuable status update.

Last but not least: the new venue, Hotel Estrel, the largest conference hotel in Europe, is the perfect location for our "grown" programme.

I am looking forward to your participation and to many useful discussions and ideas.

Best regards

Fait discutary



**Prof. Dr Ferit Küçükay** Managing Director of the Institute of Automotive Engineering Technische Universität Braunschweig

# **Supporting Programme**

8 December 2014 Introductory Day Basics and Practice of Automotive Transmissions, Hybrid & Electric Drives			
9.00 9.45 11.30 12.30	Registration and hand out of the documents Welcome address and introduction by the chairman Lunch Parallel Sessions: Conventional Drive Train Hybrid and Electric Drives		
6.00	End of the introductory day 5.00 – 9.00 <b>Pre-Check-In for the Symposium</b> <b>Welcome Get Together</b> Get to know your peers while CTI invites you to a drink. Generate new business contacts from the very start of the event!		

Starting at 9.00 p.m. in the bar of the Estrel Hotel Berlin.

# Main Programme

9 December 2014, Symposium, Day One		
7.45	Reception and hand out of the conference documentations Opening of the Transmission Expo	
8.30 8.50 11.45	Welcome address Plenary speeches Panel discussion	
1.00	Lunch	
2.45	Parallel sessions         A: Transmission Concepts: AT, CVT, TVD         B: HEV Concepts         C: Launch and Shift Elements: Mechanics         D: Transmission Components: Actuation, Dog Clutch, NVH         E: Oils, Lubrication, Efficiency         F: Batteries and Infrastructure         G: Commercial Vehicles: Conventional         H: Open Technology Forum	
6.30 6.45	End of the first main day Bus shuttle to the evening event	

### **11 December 2014**

CTI Test Drive

ADAC Centre of Driving Safety Berlin/Brandenburg

8.30	Departure to Linthe by bus shuttle
9.30	Arrival at the ADAC Centre of Driving Safety
	Welcome address
	Tour around the proving ground and instruction
4.00	End of the test drive and departure to the Estrel Hotel Berlin
ca. 5.00	Arrival at the hotel

#### Please be flexible with your return journey!

Limited number of participants!

### 10 December 2014, Symposium, Day Two

- 8.15 Opening of the Transmission Expo
- 8.45 Welcome address
- 9.00 Plenary speeches
- 11.40 6th CTI Young Drive Experts Award
- 12.00 Lunch

5.30Summary of the Symposium and Outlook on 20156.00End of the Symposium

1.00 - 5.00

**Registration for the CTI Test Drive** 

# Basics and Practice of Automotive Transmissions, Hybrid and Electric Drives

9.00 Reception and hand out of the conference documentations

9.45 Welcome address by Prof. Dr Ferit Küçükay, Director of the Institute of Automotive Engineering, Technische Universität Braunschweig, Germany

#### **Introductory presentation**

#### 10.00

#### Automotive drive concepts

- Drive characteristics and driving resistances, basics of longitudinal dynamics
- Background and function of starting devices, transmissions, hybrid and electric drives
- Design and function of
  - conventional drive concepts
  - · serial, parallel and power-split hybrid drives
- electric drives
- · Market and development trends

### Prof. Dr Ferit Küçükay

11.30 Lunch - afterwards sectioning into parallel sessions

### Objective

Newcomers and career changers will get an overview of the basics of conventional, hybrid and alternative drives during the introductory day. Based on road resistance as well as electric motor and combustion engine maps, the role of starting devices, transmissions and other drive train elements will be defined. Furthermore, the power flow of different drive concepts (conventional; parallel, serial and power-split hybrid; electric) will be explained and the corresponding development objectives presented.

Different transmission concepts, namely manual transmissions, automated manual transmissions, dual-clutch transmissions, automatic transmissions and continuously variable transmissions, will for example be illustrated in the session "Conventional Drive Train". The topic of drive train management completes this session. The parallel seminar series "Hybrid and Electric Drives" will deal with the basic requirements and characteristics of electric motors, power electronics and vehicle batteries.

Following the presentations, the topics of the respectively parallel sessions will be presented as summary.

Session	Conventional Drive Trains	Session	Hybrid and Electric Drives

#### 12.30

#### .30

#### **Constructive executions I**

- Starting devices clutch, dual-mass flywheel, torque converter
- Transmission concepts (1):
  - Manual transmission (MT) two and multiple-shaft transmission for front-wheel and standard drive

Florian Schober, Research Associate, Institute of Automotive Engineering, Technische Universität Braunschweig, Germany

#### 1.45 Coffee break

#### 2.15

#### Constructive executions II

- Transmission concepts (2):
  - Automated manual transmission (AMT) "add on" and integrated solutions
  - Dual-clutch transmission (DCT) in production, application, introduced prototypes
  - Automatic transmission (AT) different gear set arrangements, examples of application
  - Continuously variable transmission (CVT) layout, chains and belts, driveability
- All-wheel drives

Carl-Philipp Seekamp, Research Associate, Institute of Automotive Engineering, Technische Universität Braunschweig, Germany

#### 3.30 Coffee break

#### 4.00

### Drive train management

- Drive train management and operating strategy
  - Control and regulation shifting characteristics, applications
  - Interfaces to engine, body, chassis

Dr Gunther Alvermann, Senior Research Associate, Institute of Automotive

Engineering, Technische Universität Braunschweig, Germany

- 5.15 Short break
- $5.30 \qquad \text{Summary of the parallel session: Basics of hybrid and electric drives}$
- 6.00 End of the Introductory Day

#### 12.30

- Lithium-ion batteries • Overview on lithium-ion batteries: Design and operating principle
- Cathode and anode materials Electrical behaviour and ageing
- System technology (charging protocols, state diagnostics, system integration)
- Cost and safety aspects Modelling of lithium-ion batteries

Prof. Dr Wolfgang G. Bessler, Professor for Process Simulation, Institute for Energy System Technology, Offenburg University of Applied Sciences, Germany

1.45 Coffee break

#### 2.15

#### Power electronics for hybrid and electric vehicles

- Power electronic components and circuits
- Assembly concepts and thermal management
- Control of power electronic converters
- Special considerations for vehicular applications

Prof. Dr Axel Mertens, Director of the Institute, Power Electronics and Drive Control Department, Institute for Drive Systems and Power Electronics, Leibniz Universität Hannover, Germany

3.30 Coffee break

#### 4.00

#### Electric motors as vehicle drives – design, features, characteristics

- Physical basics
- · Design and characteristics of the most important types of electric motors
- Operation of synchronous and induction motors of the frequency converter
- Important technical characteristics

Prof. Dr Bernd Ponick, Director of the Institute, Electrical Machines and Drive Systems Department, Institute for Drive Systems and Power Electronics, Leibniz Universität Hannover, Germany

- 5.15 Short break
- $5.30 \qquad \text{Summary of the parallel session: Basics of conventional drive trains}$
- 6.00 End of the Introductory Day

### SYMPOSIUM – DAY ONE 9 DECEMBER 2014 INTRODUCTION OF THE PLENARY SPEAKERS



**Bernhard Mattes** Chairman Ford-Werke GmbH

Bernhard Mattes graduated from the University of Hohenheim/Germany with an MA in Economics. In 1982 he began his professional career at BMW in Munich where he hold several management positions in the dealer operations department and became Director of BMW's German sales organisation. In 1999 Mr Mattes initially joined Ford as a Member of the Board for Marketing and Sales as well as Managing Director of Ford of Germany. Since September 2002 he is Chairman, Ford of Germany and additionally he was appointed Vice President Ford Customer Service Division (FCSD), Ford of Europe in February 2006; in this role he is in charge of the total Aftersales activities of Ford in Europe. In June 2013 Bernhard Mattes was elected president of the American Chamber of Commerce in Germany.



**Prof. Helmut List** Chairman and CEO AVL List GmbH

Prof. Helmut List is Chairman and CEO of AVL List GmbH, the world's largest independent company for development, simulation and testing technology of powertrains (hybrid, combustion engines, transmission, electric drive, batteries and software) for passenger cars, trucks and large engines. He holds a wide range of industrial and public positions on national, European and international levels. Amongst others, he was Vice-Chairman of European Road Transport Research Advisory Council (ERTRAC) and Chairman of the Board of the Technical University Graz. In addition, Prof. List is Honorary Consul of the Republic of Korea for Styria, Honorary Professor at the Universities of Tongji and Jilin in China, SAE Fellow and an Associate Member of the National Academy of Engineering and Technology, USA.



**Terry Nakatsuka** CEO Jatco Ltd.

Teruaki (Terry) Nakatsuka studied Business and Commerce at the Keio University and did his MBA at J.L. Kellogg Graduate School of Management, Northwestern University. He started his professional career at Marubeni Corporation in April 1986. In 1996 he moved to the New York office of Marubani America Corporation where he was responsible for Corporate Planning. From 1999 until 2002 Mr Nakatskua worked for McKinsey & Company Inc.. Afterwards he worked as Director, Business Development at GE Japan. In February 2008 he was appointed General Manager, Japan of GE Aviation and in September 2010 General Manager of the North Asia Pacific Region. In February 2014 Teruaki Nakatsuka started working for Jatco Ltd. as Adviser and is now Board Member, President and CEO since June 2014.



**Prof. Dr Jens Hadler** General Manager Automobil-Prüftechnik Landau GmbH

Prof. Dr Jens Hadler studied Mechanical Engineering at the University of Magdeburg where he also earned his PhD at the Institute of Machine Elements and Design. He gained his first experiences as Research Associate at the University of Magdeburg. In 1996 Prof. Hadler started his professional carrer at Volkswagen AG as Design Engineer. Until 2011 he operated in different positions, lastly as Head of Powertrain Development. Since 2012 Prof. Dr Hadler is General Manager of APL Automobil-Prüftechnik Landau GmbH as well as of the Institute for Automotive Expertise GmbH. Additionally Prof. Dr Jens Hadler took over a honorary professorship at the Technical University of Magdeburg and holding the Chair of Sustainable Automotive Expertise.



Prof. Dr Stefan Pischinger Director of the Institute for Combustion Engines, RWTH Aachen University President and Chief Executive Officer, FEV GmbH

Prof. Dr Stefan Pischinger studied Mechanical Engineering at RWTH Aachen University. From 1985 until 1989, he worked as a Research Assistant at the MIT Sloan Automotive Laboratory until he received his PhD for his work on spark ignition in modern combustion engines. From 1989 until 1997, he held various positions at Daimler-Benz (today: Daimler) working on diesel and gasoline engine development. In his last position at Daimler, Prof. Dr Pischinger was Department Leader Advanced Engineering Diesel Engines and Project Leader for the new Common Rail V8-Diesel engine. Since 1997, he has been Professor at RWTH Aachen University and Director of the Institute for Combustion Engines. At the same time, he was appointed President and Chief Executive Officer of FEV. Since 2010, Prof. Dr Stefan Pischinger is a member of the North Rhine-Westphalian Academy of Sciences, Humanities and Arts.

# SYMPOSIUM DAY ONE 9 DECEMBER 2014 PLENUM

Chairman: Prof. Dr Ferit Küçükay, Director of the Institute of Automotive Engineering, Technische Universität Braunschweig, Germany

7.45 Reception and hand out of the conference documentations Opening of the Transmission Expo

#### 8.30 Welcome address by CTI and the chairman

#### 8.50

#### Improved efficiency by electrification -

#### Ford electrification strategy for passenger cars

- · Development of variety of powertrain systems at Ford: Power of choice
- Different requirements and developments for different markets (NA, EU, China, Asia)
- Outlook into current and future electrification developments at Ford

Bernhard Mattes, Chairman, Ford Werke GmbH, Germany

#### 9.10

#### The transmission as key for the modern powertrain

- System optimisation as base for the transmission optimisation
- · Aligned development of transmission and engine concepts, e.g. common calibration
- Innovative methods for transmission hardware and software development

Innovative transmission concepts

Prof. Helmut List, Chairman and CEO, AVL List GmbH, Austria

#### 9.30

#### JATCO's mission towards 2020

- · Global transformation in transportation
- What changes transmission can make
- · JATCO's vision as a front-runner

Terry Nakatsuka, CEO, Jatco Ltd., Japan

#### 9.50

Contribution of the transmission to the "zero-impact-emission-powertrain"

- · Aspects of mobility
- · Requirements for the powertrain and the modularity
- · Contribution of the transmission to the drive train optimisation

Prof. Dr Jens Hadler, Managing Director, APL Group, Germany

#### 10.10

#### Transmission systems for future powertrains - A market and vehicle specific challenge

- · Requirements of global markets
- Trends on engine side
- · Simulation results of new emission cycles
- Solutions for transmission systems
- Prof. Dr Stefan Pischinger, President and CEO, FEV GmbH, Germany
- 10.30 Questions to the speakers and discussion
- 11.00 Coffee break and visit to the Transmission Expo

#### 11.45 Panel discussion How will the future drive system look like?

- · More gears vs. electrification
- · Connected drive
- Autonomous driving
- E-mobility

#### Moderators:







**Rolf Najork** COO, Heraeus Holding GmbH, Germany



Bernhard Mattes



Prof. Helmut List









Enrico Sedoni Vice President Driveline Component Product Line, CNH Industrial, Italy

#### Live-Poll

Take an active part and vote live to questions around the topic of the panel discussion. Get immediate and representative results from several hundreds of participants!

Lunch and visit to the Transmission Expo 1.00

Prof. Dr Stefan Pischinger







# Transmission Concepts: AT, CVT, TVD

#### 2.45 A1

# The modular 9G-TRONIC automatic transmission and advantages in Mercedes-Benz vehicles

- Modular transmission concept
- Adaptation to different engines and vehicles
- Production concept
- · Improvements in fuel consumption and comfort

Dr Christoph Dörr, Senior Manager Automatic Transmissions Projects, Daimler AG, Germany

#### 3.15 A2

#### GM's third generation of 6-speed automatic transmissions (GF6)

- Increased number of gears Or increased efficiency?
- Evolution of a successful high-volume transmission
- Fuel consumption reduction with introduction of a binary vane pump
- Flexible integration of stop/start-technology due to external accumulator concept

Simon Panek, Application Engineer, GMPT Transmission Engineering Europe, Adam Opel AG, Germany

#### 3.45 A3

#### Future ICE & CVT - Competitive or complementary technologies?

- Future ICE technologies boosting low end torque and extending efficient operating range
- CVT renaissance due to improved efficiencies and wider ratio spreads
- Synergistic technologies Future ICE and CVT complements or alternatives?

Dr Stephen Jones, Engineering and Technology Powertrain Systems, AVL List GmbH, Austria

#### SESSION B HEV Concepts

#### 2.45 B1

#### New approach to design a hybrid drive train

- Overview of the existing hybrid drive trains
- Introduction of the approach
- Detail of the criteria used
- Example on an electrical hybrid drive train
- Dr Pierre-Emmanuel Dumouchel, Gearbox and Hybrid Functional Architect,

PSA Peugeot Citroën, France

#### 3.15 B2

#### Real world performance of Chevrolet Volt

- Background
- Motivation for Chevy Volt
- · Customer options and expected behaviour
- Volt customer real world behaviour
- Implications and conclusions

Roland Matthe, GM Technical Fellow Global Battery Systems, Manager Electrification Architecture, Adam Opel AG, Germany and V. Prasad Atluri, Senior Researcher, General Motors Research & Development, USA

#### 3.45 B3

- 7-speed power split hybrid transmission
- Innovative hybrid transmission concept
- Cost-effective 7-speed hybrid transmission
- Dog clutch elements replacing synchronisers
- Omission of the launch element
- Dr Mathias Lutz, Head of System Analysis and Simulation, hofer pdc GmbH, Germany

#### 4.15 Coffee break and visit to the Transmission Expo

#### 5.00 A4

Two mode planetary CVT prototype in a rear drive C-class car

- A new CVT architecture enabled by continuously variable planetary technology
- Design and development progress on a rear wheel drive, high performance CVT
- A novel two mode transmission with CVT driving characteristics

Patrick Sexton, Senior Program Manager, VariGlide Light Vehicle Applications, Dana Holding Corporation, USA

#### 5.30 A5

#### Test and simulation results of a RotorCVT in a small passenger vehicle

- Modeling of one-way clutches in high frequency lock/unlock cycles
- Modeling of RotorCVT
- Simulation of RotorCVT drive line
- Test vehicle test results vs. simulation

Dr Jan Naude, Managing Director, Varibox CVT Technologies, South Africa

#### 6.00 A6

#### The torque vectoring differential in the Lexus RC F

- Torque vectoring differential on the rear axle of a 450+ bhp Lexus sports coupe
- · Enables anyone to corner at will, like a highly-skilled driver
- Three operating modes ("standard", "slalom" and "track")

Raf Schuermans, Principal Project Manager – Drivetrain Design, Toyota Motor Europe, Belgium

#### 5.00 B4

- 9-speed DCT for front engine and front drive hybrid vehicle
- Compact package size of 9-speed DCT same as 7 speed DCT, and suitable for FF vehicle
- Commonality of parts on 9-speed DCT and 9-speed HEV
- High drive train efficiency on high gear ratios
- Possibility of easy modification to FR layout

Wataru Ishimaru, Executive Advisor and Kazuyoshi Hiraiwa, President, FINEMECH Co. Ltd, Japan

#### 5.30 B5

#### A modular and self-sustainable parallel hybrid transmission

- Transmission concept for passenger cars and minivans (HEVs & EVs)
- Transmission/drive line analysis and simulation
- Modular, scalable design of full-parallel hybrid transmission
- Efficient cooperation of IC engine, electric motor and transmission Atul Parab, Business Development Manager, Torque Auto Technologies Pvt. Ltd., India

#### 6.00 B6

# 12+12V architecture to reduce $\text{CO}_2$ emission through innovative components and functionalities

- 12V board net evolution to a 12+12V
- · Energy recovery and electric machine torque assist
- Electric boosting assistance
- Coasting
- Dr Olivier Coppin, R&D Innovation Director, Valeo, France

session c Launch and Shift Elements: Mechanics	SESSION D Transmission Components: Actuation, Dog Clutch, NVH
<ul> <li>2.45 C1</li> <li>The road towards automatisation: Challenges of coupling and dampening function</li> <li>Automated manual transmissions</li> <li>Dry and wet dual clutch technology</li> <li>Torque converter</li> <li>Olivier Simon, R&amp;D Director Dual Clutches Product Line, Valeo Powertrain Systems, France</li> </ul>	<ul> <li>2.45 D1</li> <li>On-demand actuation concept for a new DCT generation with wet clutches</li> <li>Advantages of on-demand actuation systems</li> <li>Flexible and modular actuator positioning</li> <li>Simple and robust layout due to less components</li> <li>Reiner Castan, Manager Actuation Systems, GETRAG Corporate Group, Germany</li> </ul>
<ul> <li>3.15 C2</li> <li>The future of the torque converter - There is still potential</li> <li>State-of-the-art technology</li> <li>Customer requirements and potentials</li> <li>Alternative starting devices HCC and HCN - An evaluation</li> <li>Evaluation of the starting elements for hybridisation</li> <li>Prospects</li> <li>Patrick Lindemann, Vice President Product Development Transmission Technology, Schaeffler Group North America, USA</li> </ul>	<ul> <li>3.15 D2</li> <li>Energy efficient actuation unit for dual-clutch transmissions</li> <li>Efficiency comparison of DCT actuation units</li> <li>Hydraulic circuit, design and simulation</li> <li>Presentation of test validation</li> <li>Dr Mirko Leesch, Team Manager Transmission Hydraulics and Actuation, IAV GmbH, Germany</li> </ul>
<ul> <li>3.45 C3</li> <li>Development of multi-stage damper for automatic transmission</li> <li>Investigation of the mechanism of subharmonic vibration</li> <li>Effect of damper stiffness setting and damping</li> <li>Design method for avoiding subharmonic vibration</li> <li>Yoichi Oi, Team Leader of Core Component Department, AISIN AW CO., LTD., Japan</li> </ul>	<ul> <li>3.45 D3</li> <li>Smoothness of Maybach dog clutch shift in the automotive gearbox</li> <li>Maybach dog clutch for automotive gearbox</li> <li>External synchronisation</li> <li>Description of inertia gearshift test stand</li> <li>Results and comparison of gearshift smoothness</li> <li>Dr Gabriela Achtenová, Associate Professor,</li> <li>Czech Technical University in Prague, Czech Republic</li> </ul>
4.15 Coffee break and visit	to the Transmission Expo
<ul> <li>5.00 C4</li> <li>Synchronisers follow automatisation in DCTs and e-drives</li> <li>Installation space as key factor for synchronisers</li> <li>Increase of power density in synchronisers</li> <li>Co-operation of synchronisation and control system</li> <li>Ottmar Back, Head of Product Management,</li> <li>HOERBIGER Antriebstechnik GmbH, Germany</li> </ul>	<ul> <li>5.00 D4</li> <li>Optimisation of drive trains with cylinder deactivation for 3-, 5- and 6-cylinder engines</li> <li>Requirements with different number of cylinders</li> <li>Rolling cylinder deactivation RCD 1.5 and RCD 2.5</li> <li>Sequential cylinder deactivation modes SCD with 6 cylinder</li> <li>Damper concepts for cylinder deactivations</li> <li>Dr Hartmut Faust, Senior Vice President R&amp;D Transmission Systems, LuK GmbH &amp; Co. KG, Germany</li> </ul>
<ul> <li>5.30 C5</li> <li>Role of simulations in wet clutch systems development for predicting durability and performance</li> <li>Simulations in wet clutch development</li> <li>Clutch temperature simulation</li> <li>Clutch life-time prediction model</li> <li>Viren Saxena, Advanced Product Engineering DTCS, BorgWarner Transmission Systems, Germany</li> </ul>	<ul> <li>5.30 D5</li> <li>The "silent success" of the pushbelt CVT</li> <li>Visualisation noise behaviour pushbelt CVT by PNAH</li> <li>Modeling and validation of the dynamic behaviour of the CVT</li> <li>Design solution for CVT noise optimisation</li> <li>Eric Van der Noll, Product Engineer, Bosch Transmission Technology B.V., The Netherlands</li> </ul>
<ul> <li>6.00 CG</li> <li>Methods of system identification applied for adaption of clutch characteristics in practice</li> <li>Automated friction clutches in powertrain</li> <li>Adaptive clutch control</li> <li>Closed-loop function tests</li> <li>Analysis of drive tests</li> <li>Alex Tarasow, Development Engineer, IAV GmbH, Germany</li> </ul>	<ul> <li>6.00 Design of gearings with low excitation level for electric vehicles</li> <li>Design of transmissions with low excitation level</li> <li>Vibration analysis on the gearbox of an electric vehicle</li> <li>Parameter to evaluate the vibration characteristics</li> <li>Philipp Gwinner, Research Associate, Gear Research Centre (FZG), Technische Universität München, Germany</li> </ul>

#### SESSION E Oils, Lubrication, Efficiency

#### 2.45 E1

# Lubrication investigation with near-series, fully functional gear sets produced by 3D printing

- New prototyping methods for manufacturing gear sets
- Close-to-production gear sets for initial lubrication tests
- Meaningful results in early stages of development

Marc Kluge, Manager Design Drivetrain and Jörg Aniol, Senior Engineer Transmission, Porsche Engineering Services GmbH, Germany

#### 3.15 E2

- High-performance ATF on basis of the Gas-to-Liquid (GtL) base oil technology
- · Formulation of high-performance lubricants based on GtL
- Influence of these base oils on the product characteristics of automatic transmission fluids (ATF)
- Direct comparison with conventional Group III and Group IV base oils Dr Torsten Murr, Technology Manager – Transmission Fluids, Projects & Technology, Shell Global Solutions GmbH, Germany and Dr Rainer Freise, Research and Development ZF Group, Lubricants and Plastics, ZF Friedrichshafen AG, Germany

#### 3.45 E3

#### Lubrication system efficiency

- The demand for lubrication efficiency
- Design features for improving lubrication efficiency in transmissions
- Defining the composition of transmission lubricant
- The benefits of addressing lubrication management from the outset of the design process
- Sam Thompson, Design Engineer, Drive System Design, UK

#### SESSION F Batteries and Infrastructure

#### 2.45 **F1**

### Next generation batteries:

What comes after li-ion batteries?

- $\bullet$  Li-S, Me-O  $_{\rm 2}$  and conversion Understanding alternative battery types
- Potentials, challenges and system impacts
- Prof. Dr Ulrike Krewer, Director, Institute of Energy and Process Systems Engineering, Technische Universität Braunschweig, Germany

#### 3.15 F2

#### Intelligent systems approach for optimising the range of electric vehicles

- Overview about the system components
- Interaction driving style with traffic media
- Infrastructure foresight
- Hartmut Schneeweiß, Director Development Motors & Test, BU HEV, Continental AG, Germany

#### 3.45 F3

# SafeBatt – More improvements of the safety of lithium-ion batteries for propulsion of electric cars

- New electrolyte-additives and cathode materials improve safety
- · Sensors for early-time detection and avoidance
- Modelling of aging and safety
- What-if-measurements substitute pass-fail-tests
- Detlef Hoffmann, Business Development Manager, SGS Germany GmbH

#### 4.15 Coffee break and visit to the Transmission Expo

#### 5.00 E4

#### Optimising the gearbox efficiency rate by rolling bearings

- Face to face versus located/non-located bearing arrangements
- Impact of preload and internal geometry based on the NEDC
- Long bearing service life and energy efficiency A conflict?
- Possible CO<sub>2</sub>-reduction potentials based on the NEDC
- Thomas M. Wolf, Manager Application Engineering, SKF GmbH, Germany

#### 5.30 E5

#### Influence of lubricant on friction and deterioration behaviour of synchronisers with carbon friction linings

- Carbon friction linings in synchronisers
- Influence of lubricant and load on durability
- · Characterisation of deterioration caused by lubricant
- Test method for lubricants
- Robert Acuner, Research Associate, Gear Research Centre (FZG), Technische Universität München, Germany

#### 6.00 E6

# Efficient, fast and precise hydraulics combined in one system for DCT applications

- Minimisation of losses in hydraulic components
- Optimized pressure and flow conditions in each driving situation
- · Reduced drag torque and optimised clutch cooling flow
- Jannick De Landtsheere, Development Engineer Hydraulics, TREMEC, USA

#### 5.00 F4

#### Lithium-lon high voltage batteries • Popular safety myths:

- Battery safety can be determined at cell level
- Lithium iron phosphate (LIP) is intrinsically safe
- HF is most dangerous component in venting gas
- Do not use water to fight a battery fire
- Dr Markus Meiler, Manager Product Safety, Deutsche ACCUmotive GmbH & Co. KG, Germany

#### 5.30 F5

#### Recycling of lithium-ion-batteries

- Safe disassembly of lithium-ion-battery systems
- Mechanical breakdown and conditioning of battery cells
- · Recovery of resources
- · Economic and environmental potential
- Prof. Dr Arno Kwade, Head of Institute, Institute for Particle Technology,
- Technische Universität Braunschweig, Germany

### 6.00 F6

#### Opportunities and limitation of current charging infrastructure

- Requirements for public and private charging infrastructure
- Conductive charging for fleets operator
- Inductive charging in public transport
- Prof. Dr Michael Kurrat, Executive Director, Institute for High Voltage Technology and Electrical Energy Installations – elenia, Technische Universität Braunschweig, Germany

# SESSION G

# **Commercial Vehicles: Conventional**

#### 2.45 G1

#### DCTs for heavy duty applications

- · New DCT solutions on the market for commercial heavy duty on- and off-road
- Advantages of DCTs in heavy duty applications compared to AT and AMT
- Modular wet clutch DCT transmission family for heavy duty on-road and off-road applications

Dr Thomas Hackl, Vice President Commercial Powertrain Systems Offroad and Tractors, AVL, Austria

#### 3.15 G2

#### Development of a novel CVT for medium duty trucks

- Concept and design of the new innovative transmission
- Analysis of an efficient servo-hydraulic actuation system
- Presentation of test bench and vehicle test results

Loek Marquenie, Project Leader, R&D Engineer, Gear Chain Industrial B.V., The Netherlands

#### 3.45 G3

# Mechanical architecture and control system for a modern agricultural tractor transmission

- New generation hydro mechanical CVTs for agricultural tractors
- General architecture, layout and transmission control standardisation
- Control system development and automated testing method
- best practices
- New CNHi T8 tractor transmission

Enrico Sedoni, Vice President Driveline Component Product Line, CNH Industrial, Italy

#### session н **Open Technology Forum**

#### 2.45 H1

#### Design approach for transmission control solenoids

- Typical requirements for solenoids
- Introduction to automated construction procedure
- Consideration of constructive boundary conditions
- Integration into engineering processes

Fabian Jonas, Director Engineering Solenoids, Transmission Control, Robert Bosch GmbH, Germany

#### 3.15 H2

#### Automatic efficiency measurements

- General procedure
- · Method of measuring
- Special torque measurement technique
- Handling of zero point
- · Determining of start temperature for the measurements
- Discussion of uncertainty of the results

Zeno Nöthig, Key Account Manager, GIF - Gesellschaft für Industrieforschung mbH, Germany

#### 3.45 H3

# Modular testing software: software and diagnostics of transmission testing – From start-up to high-speed

- Testing software for all types of facilities and transmission designs
- · Interfaces to transmission and measuring systems
- Simple editing of testing procedures with drag & drop
- The same software for R&D, pilot and mass production
- Ralph Heckmann, Head of Technical Sales,

teamtechnik Maschinen und Anlagen GmbH, Germany

#### 4.15 Coffee break and visit to the Transmission Expo

#### 5.00 G4

# Reduction of $CO_2$ emissions from heavy duty vehicles:

- The new European simulation tool VECTO
- Overview: CO<sub>2</sub> emissions from heavy duty vehicles, worldwide regulations of CO<sub>2</sub> emissions from HDV
- Overview VECTO: Landmark in the simulation of specific vehicles
- Outlook: The integrated approach as key to succeed
- Dr Manfred Schuckert, Senior Manager EA/R, Daimler AG, Germany

#### 5.30 G5

#### Use of telemetrics for predictive maintenance of the transmission

- Customer benefit of preventive transmission overhaul
- Data mining and data evaluation
- Realization based on modern communication media

**Dr Robert Müller,** Vice President Aftermarket Development & Regional Support, Voith Turbo GmbH & Co. KG, Germany

#### 6.00 G6

#### Transmission development in India

- Special requirements
- Trends on Indian market
- Manufacturing trends in India

Adiga Ganesh, Deputy General Manager Transmission Design, Mahindra & Mahindra Ltd., India

#### 5.00 H4

#### Software can make the difference in DCT applications

- Driveline experience "à la carte"
- Fast and precise torque request realisation
- Clutch torque management joins forces with engine control
- Nico De Visscher, Controls Development Engineer, TREMEC, USA

#### 5.30 H5

#### CVT technology contributing to the enhancement of HEV performance • Optimised CVT shift control

- Optimised CVT control matching to the battery state of charge
- Improvement of regeneration efficiency by CVT shift control
- Optimisation of pulley stiffness to obtain both increased torque capacity and higher efficiency

Kenichi Watanabe, Design Engineer, Jatco Ltd., Japan

#### 6.00 H6

#### Practical use of CAE for performance design for new CVT

- Aim of practical use of CAE for performance design
- Practical use of systems engineering method
- Practical use of CAE on hydraulic system design
- Kyoji Fujino, General Manager, Jatco Ltd., Japan

# **CTI Networking Night**

# 9 December 2014

Drink, dine and be entertained – All participants, speakers, exhibitors and sponsors are invited to the annual CTI Networking Night, an evening full of highlights. An evening of culinary surprises, a top-class location and an exciting social programme await you in the heart of Berlin. Discuss the topics of the day in a relaxed atmosphere or make new contacts at the CTI Networking Night – A great opportunity to get together again!

#### Unique setting

Tempelhof was first licensed as an airport in 1923. It was the first passenger airport in the world and the busiest airport in Europe in the 1930s. After World War II, when the Soviet Union blocked the access to the sectors of Berlin under Allied control, the Western Allies organised the Berlin Airlift, lasting from June 1948 to May 1949. So-called "raisin bombers" were used to carry supplies to the people in West Berlin and they also landed at Tempelhof. The last aircraft departed from Berlin Tempelhof on 30 October 2008.





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# **6th CTI Young Drive Experts Award**

for Students, Graduates and PhD Students

# **PRIZE:** 2,000 Euros for the best work

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#### Under the patronage of:

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Federal Ministry for Economic Affairs and Energy The award addresses students and graduates of all technical disciplines in the field of automotive powertrain engineering.

Ambitious students and young engineers should apply for the award with a meaningful short version of their extraordinary BSc and MSc, Diploma or PhD theses which points out the innovation character of the work.

Of relevance for the evaluation are as well scientific aspects, industrial feasibility as well as sustainability.

Detailed information: www.transmission-symposium.com/en/award



When they read my name out at the CTT Young Drive Experts Award, I could hardly believe it! A few moments later I was up on stage in front of about 1,000 specialists, being honoured for my work. During the Symposium and at the evening event, I got talking to lots of attendees about my project. Winning the CTT Young Drive Experts Award has confirmed my belief that I'm on the right track. To anyone who has written a student paper or dissertation, all I can say is: enter!

Mark Schudeleit, today Research Associate, Institute of Automotive Engineering, Technische Universität Braunschweig, Germany

### SYMPOSIUM DAY TWO | 10 DECEMBER 2014 | INTRODUCTION OF THE PLENARY SPEAKERS



**Prof. Dr Herbert Kohler** Vice President Group Research and Sustainability Chief Environmental Officer Daimler AG

Prof. Dr Herbert Kohler joined what was then Daimler-Benz AG in 1976, working initially in the production plant planning area. He gained his doctorate from the University of Stuttgart in 1982. It was under his leadership that the centre for "Environment, Technology and Traffic" was established in 1992. In 1993 he moved to the Mercedes-Benz Development division, taking on responsibility for Strategic Product Planning, a role which he held until 1999. He was made an Honorary Professor of the University of Stuttgart in 1998. Following a series of roles in passenger car product management/ sales and marketing, Prof. Dr Kohler was appointed Director of Vehicle Body and Drive Systems Research in October 2000. From August 2006 until March 2009 he headed up the newly created Group Research and Advance Development unit for Vehicle Body and Drive Systems at Daimler AG. From April 2009 until April 2012 he was the head of a new "E-Drive and Future Mobility" directorate within the Research and Advance Development division, the area responsible, amongst other things, for the development of battery-electric and fuel-cell drive systems. Prof. Dr Kohler has been Director of the newly created Research and Advance Development division for the Daimler Group since May 2012. Since March 2002, Prof. Dr Kohler has also held the position of Chief Environmental Officer for Daimler AG.



Uwe Wagner Senior Vice President R&D Automotive Member of the Management Board Automotive Schaeffler Technologies GmbH & Co. KG

Uwe Wagner studied Mechanical Engineering at the University of Stuttgart and graduated as degreed engineer in 1992. In 1993 he started working for LuK in the Torque Converter development department and took over the department management in 1995. From 1998 until 2003 Mr Wagner was Manager CVT Chain Development and Production. Afterwards he was Manager Productline Automated Gearbox and Double Clutches. In 2007 he was appointed to be Vice President of the business unit Transmission Technologies. Since January 2014 Mr Wagner is Senior Vice President R&D Automotive and Member of the Management Board Automotive.



**Dr Klaus Badenhausen** Vice President, Head of Chery Technical Center Shanghai Chery Automobile Co., Ltd., China

Dr Klaus Badenhausen studied mechanical engineering at the Technische Universität Braunschweig and did his PhD at the University of Kassel in the field of lightweight structures. He started his career at MBB/ERNO GmbH where he worked as a Simulation Engineer "Space Flight Structures". In 1987, he joined Daimler-Benz AG and held different positions until 1999: first as Simulation Engineer "Engine/Drivetrain Vibrations", then as Head of Department "Overall Vehicle Testing C, CLK-Class". In 1999, Dr Badenhausen started working at smart gmbh as Division Manager "B Segment Vehicles", later as Manager "Engineering and Design". He joined the Daimler AG, Mercedes Car Group, again in 2007 where he held the position of Chief Engineer "A/B-Class and smart". Afterwards, he was Vice President "Engineering" at Magna Steyr AG. Since 2012, Dr Badenhausen is Vice President and Manager "Chery Technical Center Shanghai" at Chery Automobile Co., Ltd.



**Dr Robert Plank** Chairman of the Board/CEO TÜV NORD Mobilität GmbH & Co. KG

Dr Robert Plank studied at the Friedrich Alexander University in Erlangen-Nuremberg where he obtained his doctorate in engineering. He started his professional career with Audi AG in 1997, where he worked as a Deputy Manager within vehicle development as an expert for durability of chassis components. In 2000 he joined INA Schaeffler KG, where he took over a management position in corporate testing. In 2004 he switched to FAG, being globally responsible for wheel module development and supporting the integration of FAG automotive into the Schaeffler Group. Returning back to headquarter in 2007 the strategic build up of a corporate research division followed. In 2009 he became Vice President for Corporate Engineering, being globally in charge for all engineering services and tool development within the group. Key achievements during his tenure were the evolution and global alignment of the strategic roadmap for engineering and the set-up of vehicle engineering within the system house e-mobility. From 2010 to 2013 he acted as well as Managing Director for IFT, an engineering service provider for combustion engines. In October 2013 Dr Robert Plank has been appointed as Chairman of the Board of Directors at TÜV NORD Mobility in Hannover. Beside enhancing the international business for type approval, periodical technical inspection and vehicle assessment he is engaged in new technologies and their influence on the technical inspection and certification business within automotive industry.

#### Chairman: Prof. Dr Ferit Küçükay

8.15 Reception and opening of the Transmission Expo

#### 8.45 Welcome address

9.00

Efficient and connected powertrain – Challenges and potentials

**Prof. Dr Herbert Kohler,** Vice President Group Research and Sustainability, Chief Environmental Officer, Daimler AG, Germany

#### 9.20

#### The transmission as a key for the electrification of the powertrain

• Optimisation of the conventional powertrain

· Hybridisation as transition towards electromobility

• New developments in the area of engine/transmission interface

**Uwe Wagner**, Senior Vice President R&D Automotive, Member of the Management Board Automotive, Schaeffler Technologies GmbH & Co. KG

9.40 Questions to the speakers and discussion

9.55 Coffee break and visit to the Transmission Expo

#### 10.40

#### China's automotive industry – A time-lapse image of development • A short view backwards and forward

- Challenges and changes for the Chinese OEMs and their suppliers
- Strategic approaches to increase the competitiveness (in the example of Chery)

Dr Klaus Badenhausen,

Vice President, Head of Chery Technical Center Shanghai, Chery Automobile Co., Ltd., China

#### 11.00

Regulation, harmonisation, requirement engineering – Contradiction or complement?

- Infulence on Transmissions
- WLTP vs. NEDC
- Real driving emissions
- OBD

Dr Robert Plank, Chairman of the Board/CEO, TÜV NORD Mobilität GmbH & Co. KG, Germany

11.20 Questions to the speakers and discussion



11.40



# 6th CTI Young Drive Experts Award

for Students, Graduates and PhD Students



#### Presentation of the winners

The authors who submitted the best theses in the field of transmission and drive technology selected by the expert committee will be introduced. The awarded theses will also be presented as poster displays.

#### Detailed information: www.transmission-symposium.com/en/award





12.00 Lunch and visit to the Transmission Expo

# Transmission Concepts: DCT, AMT, MT, AWD

#### 1.30 |1

#### The new 7-speed DCT for Changan's C-class vehicle in China -A new standard!

- Changan's first clean sheet DCT
- Integration and assessment of new and proven technologies
- · Changan's approach to designing a DCT driven by key China requirements
- Completing the design circle with test data correlation
- Mark Ingram, Chief Engineer, Changan UK R&D Ltd, UK

#### 2.00 12

- Dual clutch transmission for motorcycles
- Background of development of DCT for motorcycles
- Unique technologies of DCT for motorcycles
- Future directions of enhanced features of DCT for motorcycle
- Tensei Hayashi, Assistant Chief Engineer, Honda R&D Co., Ltd., Japan

#### 2.30 3

#### MCA - An AT with an unusual concept: Simple, robust, cost-conscious

- No torque interruption (or reduction) One dry clutch only
- High efficiency with standard transmission technology
- Perfect automatic shift performance
- Günther Priwitzer, Chief Engineer, Driveline and Transmission Systems,
- Ricardo Deutschland GmbH, Germany

3.00 Coffee break and visit to the Transmission Expo

#### 3.45 4

- The new automated 5-speed manual transmission by Opel
- AMT technology Pros and cons
- Design attributes and new features
- New AMT benchmark in drive and shift quality
- Development methods Utilisation of simulation and benchmark tools
- Konstantin Baron, Assistant Chief Engineer, Adam Opel AG, Germany

#### 4.15 15

#### The new "small" 6-speed manual transmission for general motors

- New development of small 6-speed manual transmission
- · Benchmark for efficiency, shift ability and cost
- Virtual development and optimisation

Ulrich Kretzschmar, Global Chief Engineer and Global Program Manager Small Manual Transmissions, Adam Opel AG, Germany

#### 4.45 16

#### Concept and development of a two-speed transfer case

- Concept and gearset structure
- Mechanical design
- Transmission losses Sources and minimisation
- Prototypes and future prospect

Paul R. Oberaigner, CTO, Oberaigner Powertrain GmbH, Austria

5.30

#### Summary of the Symposium and Outlook on 2015

Prof. Dr Ferit Küçükay, Director of the Institute of Automotive Engineering, Technische Universität Braunschweig, Germany

#### SESSION J **HEV, EV, REV, Electric Drives**

#### 1.30 J1

#### Integration of a plug-in hybrid drive into the modular transverse matrix of the MQB of Volkswagen

- Introduction to the MOB
- Presentation of Volkswagen PHEV technology
- Integration into the MQB/processes/systems
- Eric Brée, Head of Powertrain Concept Development, Volkswagen AG, Germany

#### 2.00 J2

- Plug-in hybrid: ZF's next step in e-mobility
- The new plug-in hybrid transmission 8P75PH
- Comfort and agility like 8HP
- Modular kit approach for cost optimisation
- · Ready for series production: Pure electric driving over complete driving cycles
- Dr Stefan Kilian, Senior Manager Car Powertrain Technology,
- ZF Friedrichshafen AG, Germany

#### 2.30 J3

- A single hybrid powertrain for HEVs, PHEVs and E-REVs
- The concept: A ravigneaux-based architecture
- Operating modes: 2 EVTs, 2 electric and 4 ICE gears
- Examples of configurations and performance
  - Matthieu Rihn, New Projects and Intellectual Property Manager,
- Punch Powerglide Strasbourg, France

#### 3.45 14

#### Next generation development - MSYS 3-speed EV transmission

- Power consumption test results (comparison against current technology)
- · Developments to power-shift system
- · Gear shift evaluation in vehicle
- Extension of the technology into PHEV application
- Alex Tylee-Birdsall, Managing Director, Evolute Drives Ltd, UK

#### 4.15 J5

#### Electric drive system improvement through e-motor design, power inverter and control algorithm

- · E-drive system performance requirements at electric powertrain
- Impact of e-motor design on efficiency, power density and NVH
- · Impact of power electronics inverter on system capacity and performance
- Impact of mechanical gear, e-motor winding re-configuration etc. on system
- Prof. Dr William Cai, CTO, Jing-Jin Electric, China

#### 4.45 J6

#### Wheel hub drives - Challenges and potentials on the road to mass-production Package – The brake clash

- Dimensioning
- Functional integration, universal interface
- Cost-saving production technology
- Dennis Bartels, Project Manager, Fraunhofer Institute for Manufacturing Technology and Advanced Materials IFAM, Germany
- 5.15 Short break, change to plenum

Summary of the Symposium and Outlook on 2015 Prof. Dr Ferit Küçükay, Director of the Institute of Automotive Engineering, Technische Universität Braunschweig, Germany

# Launch and Shift Elements: HEV, Electronics

#### 1.30 K1

# E-clutch – Emission reduction and enhanced comfort achievements at lowest effort

- Clutch actuation automation
- CO<sub>2</sub> reduction
- Driving comfort
- Dr Roland Welter, Vice President Product Line Total Clutch System, Schaeffler, Germany

#### 2.00 K2

#### Manual transmissions with e-clutch - A cost-benefit consideration

- Manual transmissions with e-clutch benefit and applications
- Variants of e-clutch integration
- Cost-benefit consideration with dry and wet clutches
- Dr Frank Casimir, Director MT Platform, GETRAG FORD Transmission GmbH, Germany

#### 2.30 K3

#### Design methods for hybrid disconnect clutches

- Performance and functional requirements for hybrid systems
- Package constraints facing hybrid disconnect clutch design
- Torsional and control demands for hybrid disconnect clutches
- Design methods for hybrid disconnect clutches
- Jason Allen, Senior Engineer, Drive System Design Ltd, UK

3.00 Coffee break and visit to the Transmission Expo

#### 3.45 K4

- Engine start/stop without accumulator or auxiliary pump
- Transmission requirement for engine start/stop
- Normally-engaged forward clutch design
- Vehicle validation and failure mode analysis

Dongxu Li, Senior Researcher, General Motors Global Research and Development, USA

#### 4.15 K5

#### Crankshaft integrated starter generator -

- Magna Powertrain's modular stand-alone unit
- Structure of the modular CISG systems
- · Development of the dry disconnect clutch with actuator
- · Geometric and thermal integration of the module

Daniel Prix, Engineering Innovation Global, MAGNA Powertrain AG & Co KG, Austria

#### 4.45 K6

#### Robust 3-element gear shift for electrified powertrains

- Simultaneous 3-element gear shifting
- Manipulation of transmission kinetics
- Robust closed loop shift control strategy
- Muammer Yolga, Lead Engineer Transmission, Software and Electronics,

Summary of the Symposium and Outlook on 2015

Technische Universität Braunschweig, Germany

Prof. Dr Ferit Küçükay, Director of the Institute of Automotive Engineering,

AVL List GmbH, Austria

#### 3.45 L4

48V electric axle-drive for electric maneuvering, recuperation, and torque vectoring

Scalable 48V semiconductor solutions for electrical drive train

Exemplary prototype solutions for inverter and DCDC converter

Michael Scheffer, Field Application Engineer, Infineon Technologies AG, Germany

- 48V entry level electrification
- Electric axle drive
- · Electromechanical torque vectoring
- Electric all wheel drive

Martin Sattler, Vice President E-Mobility, Schaeffler Technologies GmbH & Co KG, Germany

#### 4.15 L5

- Pulley decoupler: Enabler for 48V belt-start-stop
- Downsizing, effect on FEAD
- A/C at standstill
- Reduction in fuel consumption/CO2
- Shiftable pulley
- Dr Andreas Stuffer, Project Manager, LuK GmbH & Co. KG, Germany

#### 4.45 L6

#### Comparison between air- and water-cooled 48V BSG applications

- Overview 48V system components
- Application conditions for 48V BSG's
- Product optimisation for every use case
- Outlook and trends
- Hartmut Schneeweiß, Director Development Motors & Test, BU HEV, Continental, Germany
- 5.15 Short break, change to plenum

#### 5.30

#### 5.30

Summary of the Symposium and Outlook on 2015 Prof. Dr Ferit Küçükay, Director of the Institute of Automotive Engineering, Technische Universität Braunschweig, Germany

# Driving Cycles, 48V Technology

#### 1.30 L1

2.00 L2

2.30 13

and DCDC converter

Motivation for 48V

#### The impact of the test procedure WLTP on the design of electric vehicles

- Optimisation of efficiency in charge depleting
- · Optimisation of control strategy in charge sustaining

WLTP vs. NEDC - what will change for transmission developers?

Worldwide harmonised light duty test procedure (WLTP)

Gear shift points and CO<sub>2</sub> emissions in the driving cycle

Helge Schmidt, Manager, Institute for Vehicle Technology and Mobility,

- Comparison of WLTP and costumer requirements
- Peter Kropf, Senior Engineer, BMW AG, Germany

New European Driving Cycle (NEDC)

TÜV Nord Mobilität GmbH & Co. KG, Germany

· Challenges for the semiconductor industry

#### SESSION M Drivability, Shift Map, Shift Quality, Functional Safety

#### 1.30 M1

### Development to improve the drivability of CVT vehicle

- Features and challenges of CVT in the European market
- Efforts of the CVT drivability improvement of Nissan
- Example of our activity (1.6L diesel and new CVT in Qashqai)
- Hiroaki Katase, Senior Engineer, Nissan Motor Co., Ltd., Japan

#### 2.00 M2

#### Gear shift map optimisation for a dual clutch transmission

- Gear shift optimisation
- CO<sub>2</sub> emissions reduction
- Genetic algorithm

Thomas Holdstock, Driveline Design & Development Engineer, SAIC Motor UK Technical Centre Limited, UK

#### 2.30 M3

#### Approaches to objective shift scheduling analysis

• Determining the ideal shift point given the conflict of interest between drivability and fuel consumption • Objectivation possibilities in the very subjective field "drivability in respect to shift scheduling" • Offline mature pre-calibration, with focus on drivability and fuel consumption Falko Pflüger, Calibration Engineer Transmission & Hybrid, AVL List GmbH, Austria

#### SESSION N E-Motor, Accumulator, KERS

#### 1.30 N1

# Assembling, integration and measurement of a hybrid machine with casted coils

- Improvement of the degree of efficiency of an electrical machine
- Increase of the stator slot space

 Improvement of the continuous performance of an electrical machine Christoph Junginger, PhD Student, Alternative Technical Coil Manufacturing, Volkswagen AG, Germany

#### 2.00 N2

#### Pareto optimisation of a wound field synchronous machine

- Goal conflict in electrical machine design for (H)EV
- Multi-criteria optimisation of electrical machines
- · Massively parallel optimisation of electrical machines
- Minimum-loss control of synchronous machine
- Jens Liebold, Development Engineer, IAV GmbH, Germany

• First 2-speed electric axle on the market

#### 2.30 N3

3.45 N4

4.15 N5

BorgWarner, USA

4.45 N6

International GmbH, Germany

electric auxiliary oil pump

for sports car application

# Robust, efficient electrical machine design – A key element in EV/HEV powertrain optimisation

GKN electric front axle for the BMW i8 - The first 2-speed eAxle on the market

Thomas Altenrath, Product Technology Manager, eDrive Systems Europe, GKN Driveline

Accumulator technology for automatic transmission stop-start readiness

• Technology to enable a hydraulic accumulator as an alternative to an

Unique and demanding control solenoid performance requirements

Flywheel KERS integration with transverse manual transmission

Setting the scene: What's the engineering challenge?

Technical targets and expected outcomes

From sports car to B and C segment

Innovative design solutions for realising stop-start system performance
 Jeffrey Waterstredt, Senior Engineering Manager, Transmission Systems – Controls,

Brian Peaslee, Propulsion Systems Chief Engineer, Magna Electronics, USA

Unique layout for best packaging, weight and efficiency

· Use of state of the art development tools and processes

· Newly developed actuation for enhanced shift control

Integration of stop-start with automatic transmissions

#### 3.00 Coffee break and visit to the Transmission Expo

#### 3.45 M4

#### Model in the loop (MIL) for shift quality evaluation

- · Shift quality analysis using simulation
- Engine model details and its impact on shift quality measures
- Individual cylinder torque pulses and combustion variation during shift event
   Results
- Dr Hussein Dourra, Senior Tech Fellow, Fiat Chrysler Automobile, USA

#### 4.15 M5

#### Functional safety using the example transmission control

- Requierements on the electronic development
- Current questions on implementation of ISO 26262
- Potential, avoidable risks of malfunction in transmission control

Dr Thomas Wenzel, Manager of Competence Field, Institute for Vehicle Technology and Mobility, TÜV Nord Mobilität GmbH & Co. KG, Germany

#### 4.45 M6

#### Model based system engineering for a safe electrical drive train platform

- ISO 26262 technical safety concept
- Model based system engineering
- Electrical drive train platform
- Safety design patterns

Wolfgang Nebe, Department Manager Systems Engineering, Siemens AG, Germany

# Tobias Knichel, Business Development Manager, Torotrak plc, UK

#### 5.15 Short break, change to plenum

#### 5.30

Summary of the Symposium and Outlook on 2015 Prof. Dr Ferit Küçükay, Director of the Institute of Automotive Engineering,

Technische Universität Braunschweig, Germany

#### 5.30

Summary of the Symposium and Outlook on 2015 Prof. Dr Ferit Küçükay, Director of the Institute of Automotive Engineering, Technische Universität Braunschweig, Germany

#### SESSION O Commercial Vehicles: HEV, EV, FC

#### 1.30 01

#### New Canter Eco Hybrid – Dual clutch transmission parallel hybrid

- Newly developed light commercial vehicle hybrid at Daimler trucks
- Innovative dual clutch transmission integrated with electric motor for commercial vehicle
- Best fuel efficient light duty truck in the class
- Genichiro Ishii, Senior Manager/Head of Global Hybrid Center, Mitsubishi Fuso Truck & Bus Corp., Japan

#### 2.00 02

#### Low cost P3 hybrid system for commercial vehicles

- · Mainstream hybrid architecture in commercial vehicles and conflicts
- P3 Hybrid configuration concept for commercial vehicles
- Torque fill in strategy in combination with AMT to imitate seamless shifting
- Fuel savings P3 in comparison to P2 configuration

Helmut Kastler, Lead Engineer System Truck, Software and Controls Systems, AVL Commercial Driveline & Tractor Engineering GmbH, Austria and Dr Bernd Blankenbach, Director Electric Machines, AVL TRIMERICS GmbH, Germany

#### 2.30 03

# Additional electric drive for hybridization of light-duty commercial vehicles Topology of the additional electric drive Design characteristics of the intermediate dear

- Design characteristics of the intermediate gear
- Description of the gear shift
- Fuse of oiling

Walter Bollinger, Member of the Executive Board, Lauer & Weiss GmbH, Germany

#### SESSION P Open Technology Forum

#### 1.30 P1

#### Sensors trends in response to transmission challenges

- New challenges for OEMs and major tier one suppliers
- Roadmap of different sensing challenges
- Performance and cost evaluation of different sensing solutions
- Review of sensing technologies and common sensing requirements to define standard sub-systems

Philippe Grebert, Transmission Product Line Manager, EFI Automotive, France

#### 2.00 P2

- "Make before break" sensor system
- Sensor requirements for gear shifters
- "Make before break" concept
- Advantages with "make before break": Safety and availability
- "Make before break" in field

Mattias Gudasic, Manager System Electronics Engineering, Kongsberg Automotive, Germany

#### 2.30 P3

3.45 P4

4.15 P5

Influence of calcium detergent on wet clutch durability

· Influence of calcium sulfonate on the durability of

CO<sub>2</sub> savings by careful lubricant design

Gear interlocking effect study using CFD • Finite difference method based CFD solver

· CFD simulation of oil splash lubrication

Multiphase flow simulation using VoF model

Peyman Jafarian, Simulation Engineer, Vicura AB, Sweden

- wet clutches
- lock-up clutches
- multiple disc clutches

Toshiaki Iwai, Team Leader of Drive Train Lubricants Group, Idemitsu Kosan, Japan

New research on direct efficiency savings from the fluid

· How engineering solutions are enabled by the lubricant

Dr Joseph B. Carroll, R&D Group Leader, Afton Chemical Corporation, USA

Studying the load independent loss in gear pair using CFD

· Electronic compatibility, smaller parts and downsizing

The 95 million Euro challenge: Efficient transmissions through fluid design

3.00 Coffee break and visit to the Transmission Expo

#### 3.45 04

#### CO2 scenarios for commercial vehicles -

- Three technologies for heavy duty long haul trucks
- CO<sub>2</sub> scenarios for commercial vehicles
- E-drive technologies
- Exhaust heat recovery
- Predictive technologies

Roland Dold, Senior Manager Advanced Engineering, Alternative Powertrains, Daimler AG, Germany

#### 4.15 05

#### High speed electrical drives for mobile machinery -

Drive concept and selected components

- TEAM Development of technologies for energy-saving drives
- · Electrical single wheel drives for mobile machinery
- Improved power density of electrical drives
- Design solutions of high speed machine elements

Jan Schröter, Research Scientist, Institute for Machine Elements and Machine Design, RWTH Aachen, Germany

#### 4.45 06

#### Cost-efficient fuel cell hybrid systems for inner-city transport

- · Downsised fuel cell systems for buses and duty vehicles
- Emission free drive trains
- Standardised fuel cell hybrid systems
- Tailor-made emission free drive trains

Manfred Limbrunner, CTO, Proton Motor Fuel Cell GmbH, Germany

### 4.45 P6

#### An automatic, IVT transmission, smaller than its 5-speed manual equivalent

- How it amplifies torque, eliminates the clutch and improves efficiency
- Comparison of weight, size and parts count made with manual transmission
- Launch, acceleration, fuel consumption, compared to manual
- Use with Atkinson or Miller cycle engine without need of hybridisation
  Michael Durack, Technology Director, Ultimate Transmissions Pty. Ltd., Thailand

5.15 Short break, change to plenum

5.30

#### 5.30

# Summary of the Symposium and Outlook on 2015 Summary of the

Prof. Dr Ferit Küçükay, Director of the Institute of Automotive Engineering, Technische Universität Braunschweig, Germany Summary of the Symposium and Outlook on 2015 Prof. Dr Ferit Küçükay, Director of the Institute of Automotive Engineering, Technische Universität Braunschweig, Germany

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# **CTI Test Drive**

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8.30	Departure with the shuttle service to Linthe
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	Am Kalkberg, 14822 Linthe
9.30	Arrival at the ADAC Centre of Driving Safety and welcome address
	Tour around the proving ground and instruction
10.30	Start of the test drive
16.00	End of the test drive and departure to the Estrel Hotel Berlin
17.30	Arrival at the hotel

#### Important!

Please wear comfortable shoes and warm clothes! Please be flexible when planning your return journey! Limited number of participants!

You would like to provide a car for the CTI Test Drive? Please contact us and we will inform you about details. Contact: maria.forko@car-training-institute.com Web: www.transmission-symposium.com/testdrive

#### **Check-In for the Test Drive**

We kindly ask all registered participants and persons accompanying test vehicles to check-in for the test drive on 10 December 2014 from 1.00 p.m. until 5.00 p.m. at our special Check-In desk at the Maritim Hotel Berlin. Please bring your completed declaration of non-liability (provided by CTI in advance) and your driving license with you. Please let us know if you will be using our bus shuttle to Linthe or if you will be making your own travel arrangements. All important information concerning the test drive will be handed out at the Check-In.

Normally, the test drive is fully booked at the time of the Symposium. Additional registrations are not possible. We ask for your understanding.

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Changan: C-Class vehicle, 1.51 TGDI engine, 7-speed wet DCI



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Changan UK R&D Centre Limited (CAUK) is a UK company set up by Changan Automobile in June 2010. CAUK is dedicated for powertrain design and development for Changan's next generation vehicles. Up to now, Changan Automobile has successfully launched a series of classic own brand models such as EADO, CX30, CX20, Yuexiang, Benben and Honor, widely sought after by markets and consumers. In 2010, Changan Automobile's own-brand production ranked No.13 in the world, No.1 in China.

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JOHNSON



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Michigan Spring and Stamping manufactures a complete range of technical springs, flat springs, precision stampings, wire forms, clutch return springs, and detent assemblies for transmission applications. Cradle to grave philosophy including wire and flat spring design, FEA, prototyping, and component testing and verification services. Significant investment in automated processes and 100% inspection.



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PROFIROLL TCCHINOLOGIES BAD DÜBEN	<b>Profiroll Technologies</b> is specialized in the development and manufacturing of thread rolling machines, spline rolling machines and cold ring rolling machines. The appropriate process techniques and rolling dies are completing the service.	Profiroll Technologies GmbH Germany www.profiroll.de
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SMART MANUFACTURING TECHNOLOGY	<b>Smart Manufacturing Technology</b> is an internationally trusted provider of cutting-edge drivetrain design, analysis and simulation software as well as technical consultancy services. SMT has in-depth experience in all industries that involve gear-shaft-bearing systems. Increasing development efficiency, reducing costs and driving innovation has been the core outcome from all of its global projects.	Smart Manufacturing Technology United Kingdom www.smartmt.com
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SONCEBOZ	<b>SONCEBOZ</b> develops, produces and sells electric motion solutions for the major global equipment manufacturers and OEM's in the automotive industry. Innovative mechatronic concepts and creative ideas are put into practice in partnership with the customer aiming to bring technological added value to the final product.	SONCEBOZ Switzerland www.sonceboz.com
swePart Transmission AB	SwePart Transmission AB The company has long experience of supplying and cooperating with Volvo, Scania, ABB, Atlas Copco and Komatsu. In cooperation with our customers we take overall responsibility for design, engineering and manufacturing of transmission components and solutions. Approved ISO 16949 and ISO 14001.	Swepart Transmission AB Sweden www.swepart.se
swoboda molding elements	<b>Swoboda</b> develops and produces in Germany, Czech Republic, the States, China and in Romania and is a worldwide leader in the technologically complex area of molding elements (high-precision metal-plastic composite parts). Swoboda develops and manufactures components and assemblies for the automotive industry that form the interface between mechanical parts and electronics.	<b>Swoboda KG</b> Germany www.swoboda.de
PRODUCTION TECHNOLOGY	<b>teamtechnik</b> is an internationally leading company for innovative production technologies. Over 850 highly qualified employees have been developing and building intelligent and reliable automation solutions for assembly and functional testing. In transmission testing, the company supplies development test benches, interlinked serial test systems and complete EOL test facilities.	<b>teamtechnik Maschinen und Anlagen GmbH</b> Germany www.teamtechnik.com













# **Review of the 12th International CTI Symposium 2013**



### Participant Structure by Sector



Ą	Automotive Supplier w/o	
	Transmission Manufacturer	28 %
В	OEM	15 %
С	Electronics	11%
D	Transmission Manufacturer	11%
Ε	Engineering	10 %
F	Metal Processing	8%
G	Lubrication and Oil Industry	5%
Н	Mechanical Engineering	3%
	Plastics Industry	3%
l	Universities	3%
Κ	Consultancies	1%
	Press	1%
M	Other	1%

# Participant Structure by Function



١	R&D/Transmission/Drive Development	37%
3	Marketing/Sales	21%
,	Engineering/Design	17%
)	Board of Management	12%
	Project Management	4%
	Other	4%
à	Business Development	4%
ł	Press	1%

# ....

It is a must for every transmission development engineer to participate, because he can proof his company 's future development products for future needs. (T. Topolovec, Hyundai Motor Europe Technical Center GmbH)

Perfect forum for getting an overview on new transmission technologies, very good networking forum, high density of suppliers. (H. Mayer, BMW AG)

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# Highlights and Outcomes from the CTI Symposium 2013

What were the core statements at the CTI Symposium 2013? What were the most interesting developments and insights? What lies ahead, and what will we working on? As always, symposium head Prof. Dr Ferit Küçükay summed up the results at the end of the event. Why not refresh your memories of last year's event – and get in the mood for the CTI Symposium 2014?

Click here for your free download of the highlights 2013: www.transmission-symposium.com/summary



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